

APR 26 2018



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D117-1006-012
Job Sheet 176003



Part No: D117-1006-012

Job Qty: 3 ea

Part Name: BK117 Bubble Window - RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/13/18

Job Tracking No:

Due Date: 5/30/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B IPP Rev. A New Issue 14/03/24 DL IPP REV:B 14.06.25 AS PER IIN REV.B DD VERF:JLM IPP
REV:C 14.12.18 AS PER chg003 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	5/30/18	5/30/18	0.00	0.00	Start Up Stores/Pkg-1		APR 26 2018
110	Packaging	3 pcs	5/30/18	5/30/18	0.00	0.00	Packaging1-1		AUG 01 2018
120	QC	3 pcs	5/30/18	5/30/18	0.00	0.00	QC4		9-89
125	DC	3 pcs	5/30/18	5/30/18	0.00	0.00	DC		9-89
130	Packaging	3 pcs	5/30/18	5/30/18	0.00	0.00	Packaging3-1		9-89
140	QC21-FG	3 Ea	5/30/18	5/30/18	0.00	0.00	QC21		9-89

Part Op 125 - Photocopy bluefile & type labels per PPP D117-1006-012 CHG 002
Descriptions: 130 - Identify and pack for shipping as per PPP D117-1006-012 Location : FG106

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
27465A315	Acrylic Drill bit	3 Ea (1 ea)	90-Start up Operation	FM131711
AN3-7A	Bolt	135 Ea (45 ea)	90-Start up Operation	5065262
D3802-1-180	Window Seal - 180"	3 Ea (1 ea)	90-Start up Operation	5061324
D3932-1	Snap Vent	6 Ea (2 ea)	90-Start up Operation	7154893X1 7156718
D5034-2	Bubble Window	3 Ea (1 ea)	90-Start up Operation	5063688
D5093-041	Door Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	7142688X1
D5094-041	Post Bracket Assembly	3 Ea (1 ea)	90-Start up Operation	5069022
D5107-1	Placard	3 Ea (1 ea)	90-Start up Operation	7138982
D5115-1	Door Prop	3 Ea (1 ea)	90-Start up Operation	7121302
LN9139M4X12	Screw	6 Ea (2 ea)	90-Start up Operation	FM129319-40
LN9355-6X40	Bolt	6 Ea (2 ea)	90-Start up Operation	FM129319
MS21042L3	Nut	135 Ea (45 ea)	90-Start up Operation	5062377
NAS1149D0363J	Washer	270 Ea (90 ea)	90-Start up Operation	3015869

[illegible]

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	27465A315	3	6	0
	AN3-7A	135	60	0
	D3802-1-180	3	0	0
	D3932-1	6	7	0
	D5034-2	3	0	0
	D5093-041	3	1	0
	D5094-041	3	0	0
	D5107-1	3	6	0
	D5115-1	3	2	0
	LN9139M4X12	6	88	0
	LN9355-6X40	6	36	0
	MS21042L3	135	2,448	0
	NAS1149D0363J	270	2,782	0
Part Specifications				
Specifications could not be found.				

Plex 4/13/18 11:49 AM Dart.Gagnon.Michelle

4.0 WEIGHT AND BALANCE

The following is the weight of the D117-1006-012 Bubble Window kit. It is the responsibility of the installer to account for the weight and balance of all removed parts.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D117-1006-012 Bubble Window Kit	6.89 lb 2.1 kg	44.8 in 1.1 m	308 in-lb 2.3 m-kg	112.9 in 2.9 m	778 in-lb 6.1 m-kg

5.0 PARTS LIST

Qty -012	Part Number	Description
X	D117-1006-012	BUBBLE WINDOW KIT
1	D3802-1-180	SEAL
2	D3932-1	SNAP VENT
1	D5034-2	BUBBLE WINDOW
1	D5093-041	DOOR BRACKET ASSY
1	D5094-041	POST BRACKET ASSY
1	D5107-1	PLACARD
1	D5115-1	DOOR PROP
45	AN3-7A	BOLT
2	LN9139-0412	SCREW
2	LN9355 6X40	BOLT
90	NAS1149D0363J	WASHER (AN960JD10)
45	MS21042L3	NUT
1	27465A315	DRILL BIT FOR PLASTICS

